

1. Identification

Product identifier K2 Soappak

Other means of identification
SDS number #1

Recommended use For use within Bioclean detergent cleaning solutions only.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Bioclean System and Supply, Inc
Address 10621 Nassau Street NE
Blaine, MN 55449
United States

Main Telephone Number 763-231-4405
Website www.biocleansystems.com
E-mail info@biocleansystems.com

Emergency #: INFOTRAC 1-800-535-5053
Emergency #: INFOTRAC 1-352-323-3500 (call collect)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 1B
Serious eye damage/eye irritation Category 1
Corrosive to Metals Category 1
Specific target organ toxicity, single exposure Category 3

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 3
Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards None classified

Label elements

Signal word Danger

Hazard statement Alkaline. Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation. May be corrosive to metals. Can etch glass if not promptly removed.

Precautionary statement
Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/mist/vapor/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

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| Response | If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a physician. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. |
| Storage | Store away from incompatible materials. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in accordance with local/regional/national/international regulations. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | None. |

3. Composition/information on ingredients

| Chemical Name | CAS Number | % |
|-----------------------------------|------------|----------|
| Sodium Hydroxide, Solid | 1310-73-2 | 10 - 25% |
| Disodiumtrioxosilicate | 6834-92-0 | 25 - 45% |
| Sodium Tripolyphosphate Anhydrous | 7758-29-4 | 25 - 45% |
| Alcohol ethoxylate | 68439-46-3 | 10 - 25% |

* Percentage ranges of composition to protect confidentiality or due to batch variation

4. First-aid measures

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| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately. |
| Skin contact | Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. |
| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | If exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Use standard firefighting procedures and consider hazards of other involved materials. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is miscible in water. Should not be released into the environment.

Large Spills: Stop the flow of material, if this is without risk. Prevent product from entering drains, waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Sweep or vacuum up spills and collect in suitable containers for recovery or disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust, vapors or spray mist. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|-------------------------|------|---------------------|
| Sodium Hydroxide, Solid | PEL | 2 mg/m ³ |

US. ACGIH Threshold Limit Values

| Components | Type | Value |
|---|---------|---------------------|
| Sodium Hydroxide, Solid (CAS 1310-73-2) | Ceiling | 2 mg/m ³ |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value |
|---|---------|---------------------|
| Sodium Hydroxide, Solid (CAS 1310-73-2) | Ceiling | 2 mg/m ³ |

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. It is recommended that users of this product perform a risk assessment to determine the appropriate PPE.

Individual protection measures, such as personal protective equipment

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| Eye/face protection | Chemical respirator with organic vapor cartridge and full facepiece combined with goggles or safety glasses may be necessary. |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. |
| Other | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. |
| Respiratory protection | Chemical respirator with organic vapor cartridge and full facepiece. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

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| Physical state | 1 Part Solid, 1 Part Liquid |
| Form | 1 Part Solid, 1 Part Liquid |
| Color | Not available. |

Odor Not available.

Odor threshold Not available.

pH 11-13

Melting point/freezing point 613.4 °F (323 °C)

Initial boiling point and boiling range 2530.4 °F (1388 °C)

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure <0.0000001 kPa at 25 °C

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) 1110 g/l

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 2.13 g/cm³

Dynamic viscosity 4 mPa.s

Dynamic viscosity temperature 662 °F (350 °C)

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| Kinematic viscosity | 1.878 mm ² /s estimated |
| Specific gravity | 2.13 |

10. Stability and reactivity

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| Reactivity | Reacts violently with strong acids. This product may react with oxidizing agents. |
| Chemical stability | Material is stable under normal conditions yet may be slightly hygroscopic. |
| Possibility of hazardous reactions | When arc welding vessels containing aqueous solutions of this material, take care to control any explosion risk from hydrogen evolved by electrolysis. Aqueous solutions will react with aluminium, zinc, tin and their alloys evolving hydrogen gas which can form an explosive mixture with air. Can react violently if in contact with acids. Can react with sugar residues to form carbon monoxide. |
| Conditions to avoid | Do not mix with other chemicals. Contact with incompatible materials. |
| Incompatible materials | Acids. Oxidizing agents. |
| Hazardous decomposition products | Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. Hydrogen. |

11. Toxicological information

Information on likely routes of exposure

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| Inhalation | May cause irritation to the respiratory system. Prolonged inhalation may be harmful. |
| Skin contact | Causes severe skin burns. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. |

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

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| Acute toxicity | Not available. |
| Skin corrosion/irritation | Causes severe skin burns and eye damage. |
| Serious eye damage/eye irritation | Causes serious eye damage. |

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| Respiratory or skin sensitization | |
| Respiratory sensitization | Not available. |
| Skin sensitization | This product is not expected to cause skin sensitization. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC,ACGIH, NTP, or OSHA. |
| IARC Monographs. Overall Evaluation of Carcinogenicity | Not listed. |
| OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) | Not listed. |
| US. National Toxicology Program (NTP) Report on Carcinogens | Not listed. |
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
| Specific target organ toxicity - single exposure | Not classified. |
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not classified. |
| Chronic effects | Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects. |

12. Ecological information

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| Ecotoxicity | Fish (Brachydanio rerio) LC50 (96 hour) 210 mg/l Aquatic invertebrates: (Daphnia magna) EC50 (48 hour) 1700mg/l |
| Persistence and degradability | Inorganic. Soluble silicates, upon dilution, rapidly depolymerise into molecular species indistinguishable from natural dissolved silica. |
| Bioaccumulative potential | Inorganic. The substance has no potential for bioaccumulation. |
| Mobility in soil | No data available. |
| Other adverse effects | The alkalinity of this material may have a local effect on ecosystems sensitive to changes in pH. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

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| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

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|-------------------------------------|---|
| UN number | UN3262 |
| UN proper shipping name | Corrosive Solid, Basic, Inorganic, n.o.s.(Disodiumtrioxosilicate, Sodium Hydroxide) |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Label(s) | 8 |
| Packing group | II |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | IB8, IP2, IP4, T3, TP33 |
| Packaging exceptions | 154 |
| Packaging non bulk | 212 |
| Packaging bulk | 240 |

IATA

| | |
|-------------------------------------|---|
| UN number | UN3262 |
| UN proper shipping name | Corrosive Solid, Basic, Inorganic, n.o.s.(Disodiumtrioxosilicate, Sodium Hydroxide) |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Packing group | II |
| Environmental hazards | No. |
| ERG Code | 8L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed. |
| Cargo aircraft only | Allowed. |

IMDG

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|---|---|
| UN number | UN3262 |
| UN proper shipping name | Corrosive Solid, Basic, Inorganic, n.o.s.(Disodiumtrioxosilicate, Sodium Hydroxide) |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Label(s) | 8 |
| Packing group | II |
| Environmental hazards | |
| Marine pollutant | No. |
| EmS | F-A, S-B |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium Hydroxide, Solid (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes

Delayed Hazard - No

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not Listed

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated

US state regulations

US - California Candidate Chemicals: Listed on initial list

Not listed

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Sodium Hydroxide, Solid (CAS 1310-73-2)

US. New Jersey Worker and Community Right-to-Know Act

Sodium Hydroxide, Solid (CAS 1310-73-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Sodium Hydroxide, Solid (CAS 1310-73-2)

US. Rhode Island RTK

Sodium Hydroxide, Solid (CAS 1310-73-2)

US. California Proposition 65

This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

16. Other information, including date of preparation or last revision

Issue date 03-09-2015

Revision date 05-19-2015

Version # 04

HMIS® ratings Health: 3
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 2
Flammability: 0
Instability: 0

Disclaimer

Bioclean Systems Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Bioclean Systems Inc., provides no warranties, either expressed or implied and assumes no responsibility for the accuracy or completeness of the data contained herein. This information is offered for your information, consideration, and investigation. You should satisfy yourself that you have all current data relevant to your particular use. Bioclean Systems Inc., knows of no medical condition, other than those noted on this Material Safety Data Sheet, which are generally recognized as being aggravated by exposure to this product.

Revision Information

Issue date: 04-14-2015
Revision date: 05-1-2017